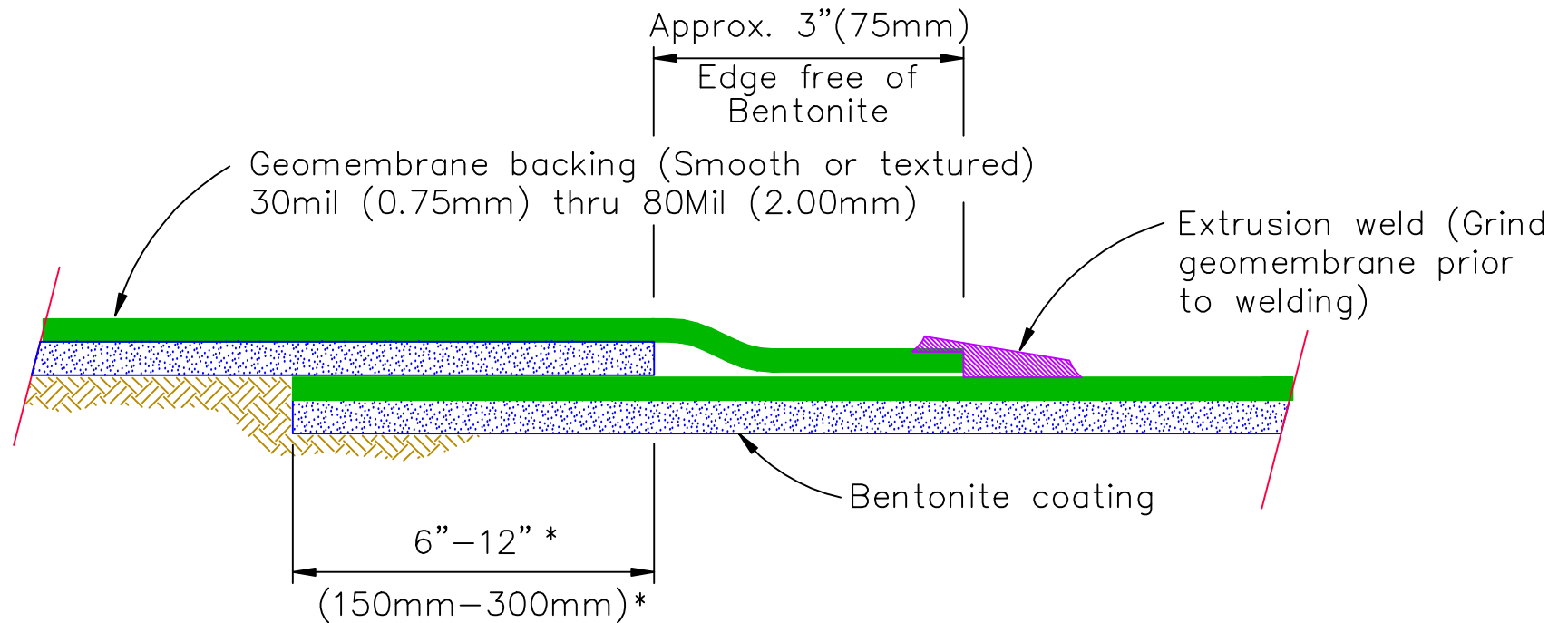


Typical Fillet Extrusion Weld

Not to scale

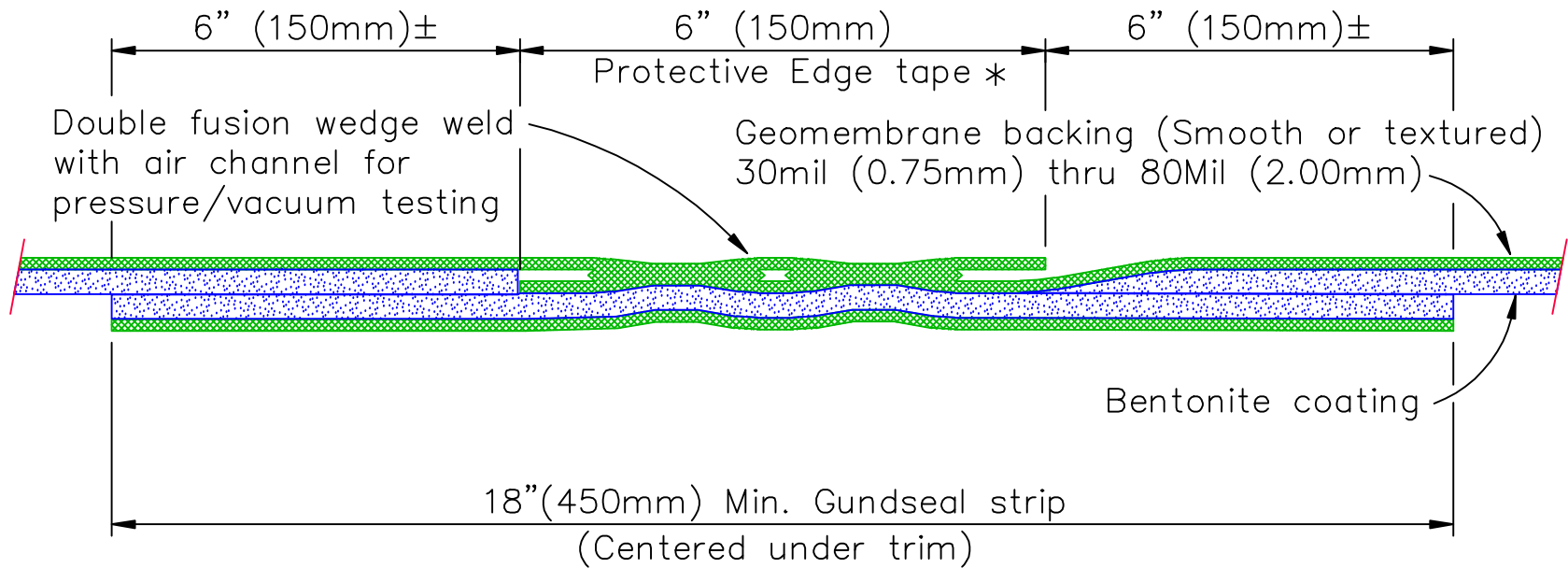


* Overlap length dependant on subgrade condition and anticipated settlement

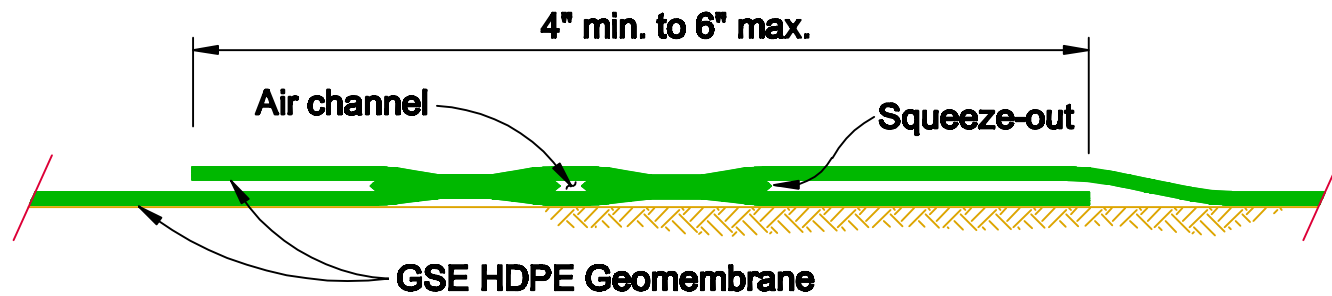
Gundseal Extrusion Welded Seam

Not to scale

*Remove edge tape prior to welding



Gundseal Wedge Weld Seam
 (Geomembrane side up)
 Not to scale



Typical Hot Wedge Double Track Fusion Weld

Not to scale



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DRAWN MG DATE 01/10/2010

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